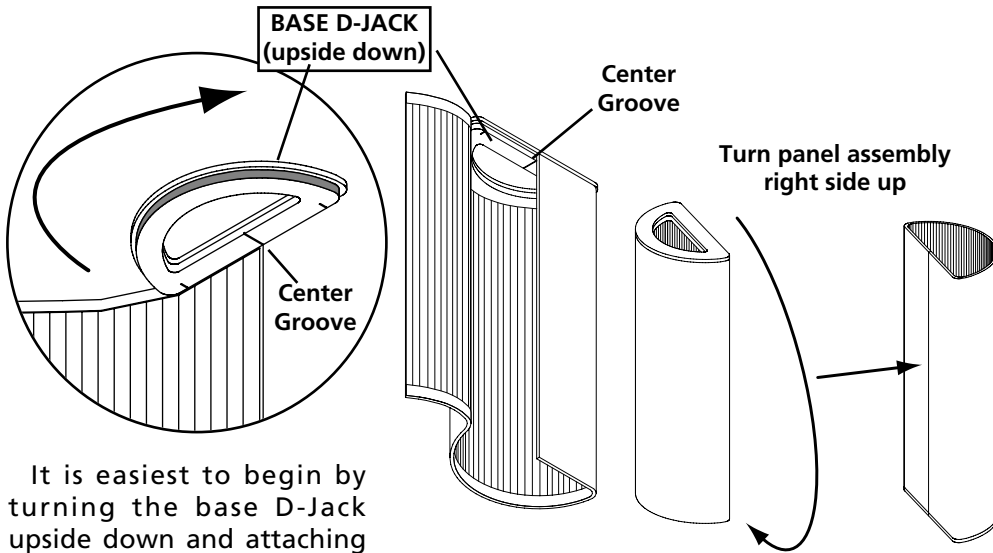
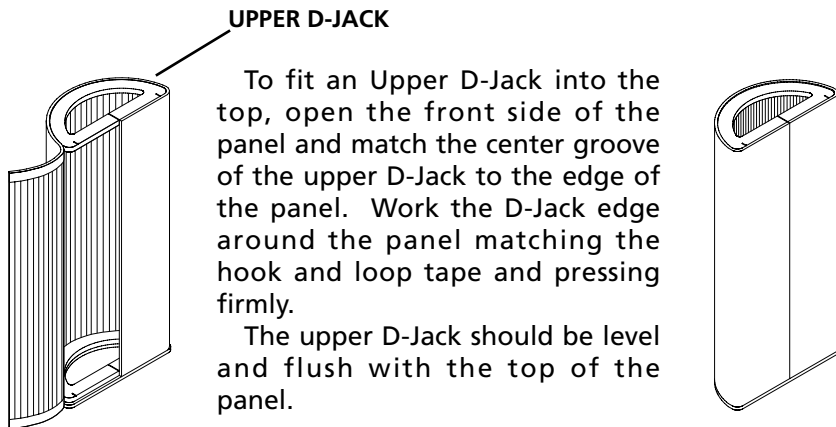


## BASE PANEL ASSEMBLY



It is easiest to begin by turning the base D-Jack upside down and attaching the hook tape on the bottom edge of the panel to the loop tape of the base D-Jack. Start at the center of the flat section of the D-Jack at the center groove and fit the panel around, firmly pressing the hook and loop together while pulling the panel taut. The vertical edges of the panel should meet at the center groove. Turn the assembly over to install the upper D-Jack.

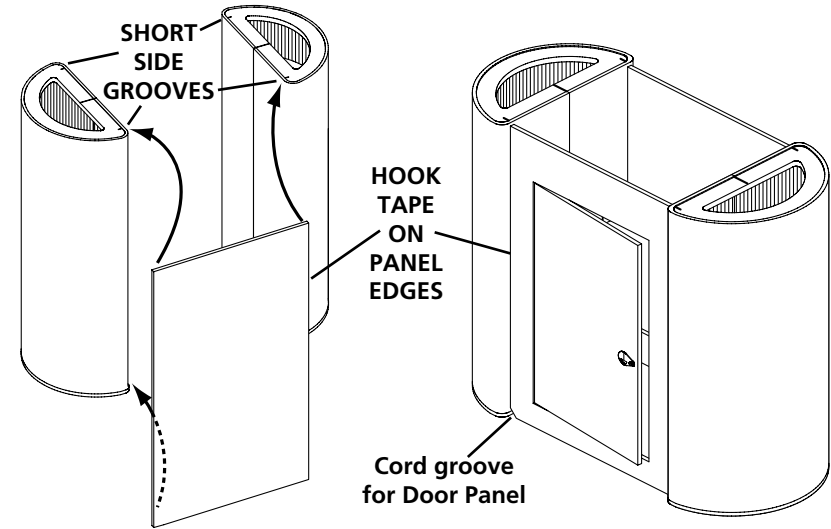


**UPPER D-JACK**

To fit an Upper D-Jack into the top, open the front side of the panel and match the center groove of the upper D-Jack to the edge of the panel. Work the D-Jack edge around the panel matching the hook and loop tape and pressing firmly.

The upper D-Jack should be level and flush with the top of the panel.

## PANELS, DOORS AND SHELVES



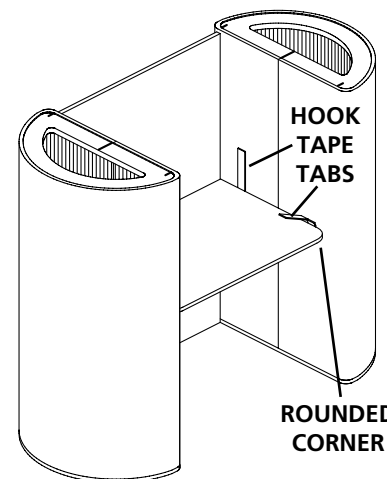
**HOOK TAPE ON PANEL EDGES**

**Cord groove for Door Panel**

Locate 2 base assemblies approximately 23" apart with the flat sides facing one another.

Front panel and/or door panels will line up to the short side grooves of the D-Jacks and fit between the base assemblies. Panels and doors have hook tape on the edges to attach to the fabric base panels or to the loop tape applied to laminate base panel assemblies.

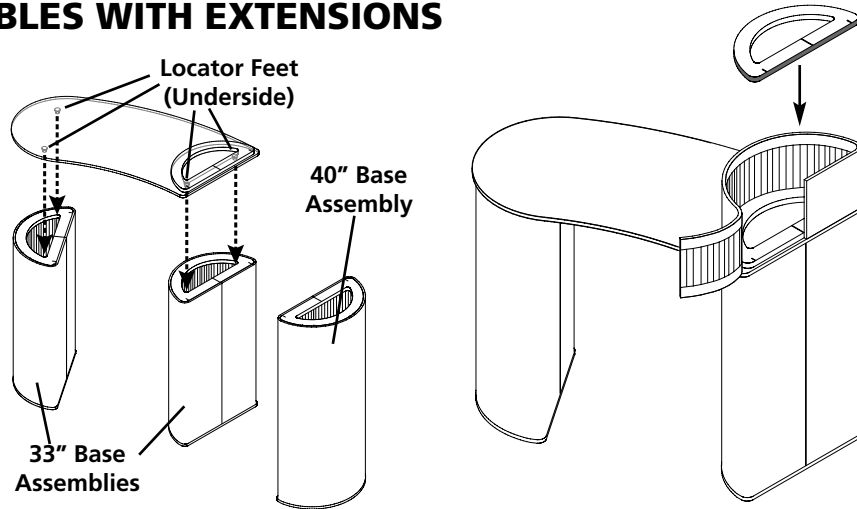
If using an internal shelf, fit shelf between base assemblies and attach with hook tape tabs. Cords or wires can be run through the bottom groove of the door panel and up the rounded corner of the shelf.



**HOOK TAPE TABS**

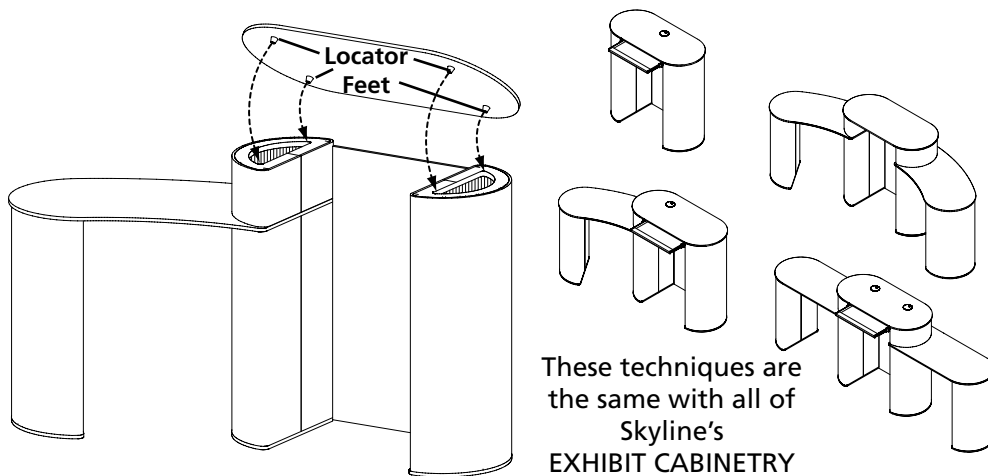
**ROUNDED CORNER**

## TABLES WITH EXTENSIONS



Place the extension onto the base assemblies, fitting the locator feet into the upper D-Jack. Wrap the 8.25" panel around the D-Jack on top of the extension, in the same manner as the base assemblies, with the ends meeting at the center groove of the D-Jack. Fit an upper D-Jack into the top of the formed panel, again matching hook and loop tape and pressing firmly.

**All tables** are finished by placing the table top onto the base assemblies, fitting the locator feet into the upper D-Jack.



## PACKING

Begin by placing the flexible panels, outer surface down, in the case with the ends laying out.

Next, stack front panels and doors on top. Stack base D-Jacks on top of the front panel or door.

Place an extension (if used) in next and place the upper D-Jacks on top of the extension to create a level surface (**Figure 1**).

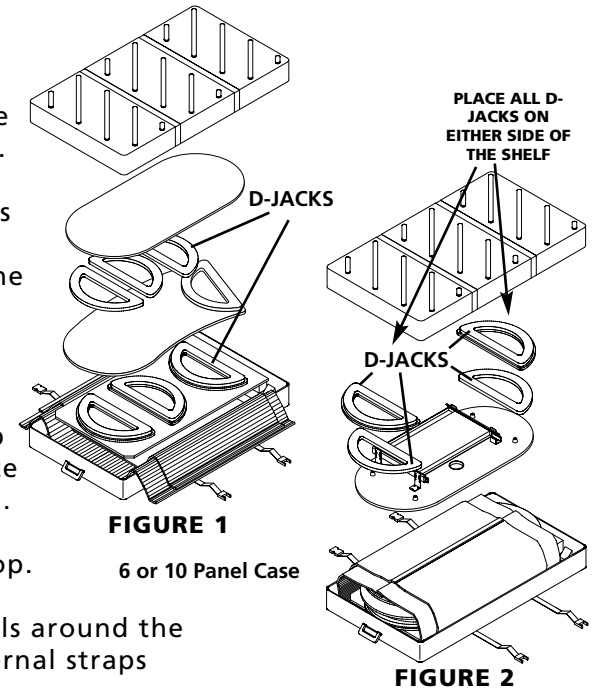
Finish with the table top.

Wrap the flexible panels around the stack and fasten the internal straps over the top.

If a keyboard shelf is used, place it upside down on top of the flexible panels (wrapped around the other pieces) and place the D-Jacks on the side of the shelf to protect it (**Figure 2**).

Fit the internal straps under the shelf and over the top before fastening (**Figure 3**).

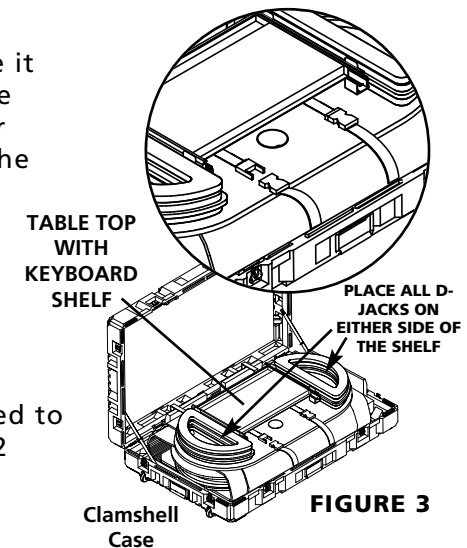
Tables with 2 extensions will need to have the pieces divided between 2 cases.



**FIGURE 1**

6 or 10 Panel Case

**FIGURE 2**



**FIGURE 3**